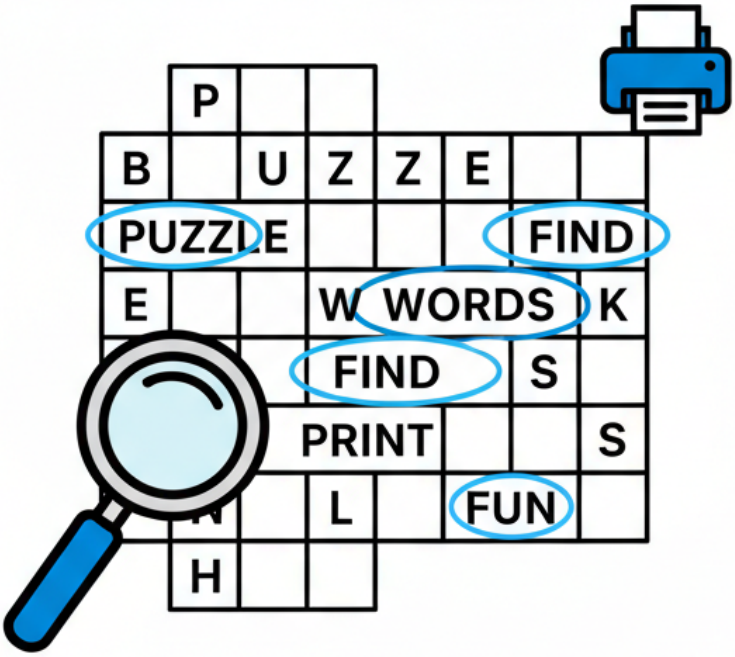FREE PRINTABLE WORD SEARCHES